

**ISOPON**  
REPAIR

## ALLOY WHEEL FILLER

**ISOPON** Alloy Wheel Filler is a durable easy to use filler that's been specially formulated to repair scratches and scuffs in most types of alloy wheels. Strengthened with real aluminium, it's simple to mix, dries quickly and sands smooth easily so you get a perfect result every time. Whether you're repairing damage from kerbs or minor accidents, just follow the simple instructions in this guide for a quick and easy repair.

### How much will this repair?

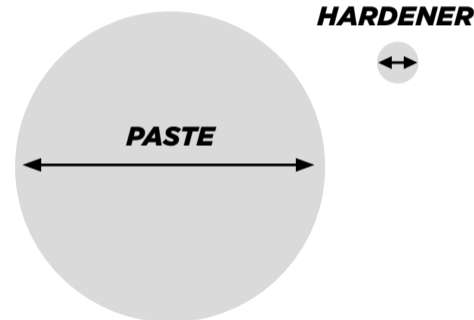
The content of this tin is sufficient to repair an area of approximately 560cm<sup>2</sup> at a depth of 3.5mm.



Visit [www.isopon.us.aus](http://www.isopon.us.aus) for a step-by-step video demo showing you how easy it is to achieve a perfect repair every time.

## MIXING SIZE GUIDE

Use the outline shapes below to measure the ideal amount of paste and hardener for the best results.



**TOP TIP:** Only mix what you need, as you can always mix more later!

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## ALLOY WHEEL FILLER

**STEP-BY-STEP  
REPAIR GUIDE**

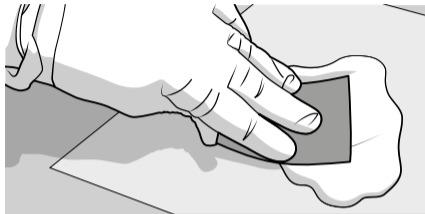
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## STEP 1 - PREPARATION



1. Wearing protective gloves, roughen the bare metal or surface approximately 25mm around the damaged area with medium grit sandpaper, wipe away loose particles and remove any grease. The area should now be clean, dry and free from loose paint, rust, dirt and grease.

## STEP 2 - MIXING



2. Measure out required amounts of hardener and paste. As a simple guide to the ratio you will need a 'golf ball' size of paste to a 'pea' size of hardener.\*
3. Using the applicator, mix the paste and hardener together on a clean surface until you get a uniform colour. Thorough mixing is important to ensure best results.

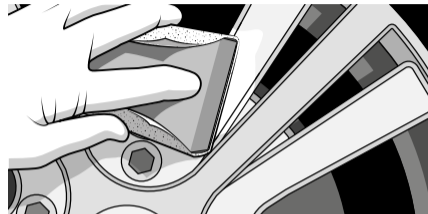
\*See mixing size guide on reverse.

## STEP 3 - APPLICATION



4. Apply to prepared area using the applicator within 4 minutes of starting to mix.
5. Allow to dry for 20-30 minutes prior to sanding.

## STEP 4 - SANDING



6. Using a file, electric drill (with sanding attachment) or sanding block with medium grit sandpaper, carefully remove excess filler. Carefully shape to the contour of the wheel
7. For the final finish use a sanding block with very fine grade Wet and Dry paper and plenty of water.
8. The final finish should be perfectly smooth and blend evenly with the surrounding area. Any small imperfections should be filled again with a small amount of filler and resanded.

Your repair is now ready to prime with **ISOPON** Multi-Purpose primer.