

EASY 3 SMOOTH FINISHING FILLER

EASY3/FF

Version: 2.1

Date of issue: 08/10/2018 Revision date: 22/03/2020 Supersedes: 14/10/2019



DRIVING SURFACE PERFECTION

TECHNICAL DATASHEET

An easy to use ultra smooth finishing paste for skimming and fine finishing in thin layers prior to the paint process. Ideal for the filling of small holes and imperfections in most substrates prior to being over-painted.

- Very soft, smooth paste.
- Can be easily spread in thin layers to provide the perfect surface for painting.

Product EASY 3 SMOOTH FINISHING FILLER		Order Code EASY3/FF	Format 750ml Tin	Shelf Life 5 years		
	APPLICAT	ION INFORMATION		-		
FOR PPE RECOMMENDATIONS REFER TO SIDS	IMPORTANT: FOR PROFESSIONAL Use contains hazardous materials and therefor always be used. Please refer to the label instructions and personal protection infor	ore appropriate personal prote and consult the safety data sl	ctive equipment should	ict		
	Substrate	Degreaser		Abrasion		
Surface Preparation	Bare Steel Aluminium Galvanised	SYSTEM 20 Solvent SYSTEM 20 Solvent	SYSTEM 20 Solvent-Based Degreaser SYSTEM 20 Solvent-Based Degreaser SYSTEM 20 Solvent-Based Degreaser			
	Original Paint Fibreglass / GRP, SMC Polyester Body Filler	SYSTEM 20 Water-F	SYSTEM 20 Solvent-Based Degreaser SYSTEM 20 Water-Based Degreaser SYSTEM 20 Solvent-Based Degreaser			
TE	For best results, good preparation is essential. Clean and degrease removing dirt, oil, grease and wax using cleaning solutions such as U-POL's SYSTEM 20 Degreasers. Abrade with grit paper as stated above for each respective substrate. Re-clean, dry and degrease the abraded substrate ready for application.					
Application		10°C	20°C	30°C		
=+	Mixing ratio (BPO Hardener) Gel Time Sandable after	3% 5 – 6 minutes 20 minutes	2% 4 – 6 minutes 20 minutes	1% 4 – 5 minutes 15 – 20 minutes		
	Maximum Fill Depth Infrared Bake	1 - 2 mm Resin technology unsuitable for IR baking.				
	Mix thoroughly on an Onion Board Mixing Palette. Follow mix ratio carefully. Do not under or over catalyse. Apply with a pressing action to reduce air entrapment. Not recommended for applications below 5°C.					
Sanding	Initial Sanding Final Sanding	P80 - P120 P180 - P240				
<u>\\\\</u>	U-POL recommends using GUIDE #7 Guide Coat Aerosol during the sanding process to identify the high and low spots.					
Over-Painting	Once sanded, this formulation can be over U-POL recommends a SYSTEM 20 Prime			oice.		
	TECHNIC	AL INFORMATION				
Physical properties						

TECHNICAL INFORMATION						
Physical properties	Appearance Colour Density	Paste. light brown 1.85 (1.83 – 1.87) g/cm³				
VOC Information	The VOC content of this product as received is	204 g/l. The VOC content of thi	s product in ready t	o use form is 100 g/l.		
Storage	Recommended storage temperature < 25 °C Store locked up. Store in a well-ventilated place. Keep cool. Keep only in original container.					
Associated Products	Product Onion Board Mixing Pallete U-POL Applicator U-POL Applicator SYSTEM 20 Water-Based Degreaser SYSTEM 20 Solvent-Based Fast Degreaser SYSTEM 20 Solvent-Based Slow Degreaser SYSTEM 20 Solvent-Based Slow Degreaser WIPE #6 Solvent-Based Degreaser Aerosol		Order Code ON/1 APL/1 APL/3 S2000/5 S2001/5 S2002/1 S2002/5 WIPE/AL	Format 100-sheets 20-pack 3-pack 5L Canister 5L Tin 1L Tin 5L Tin 450ml Aerosol		
TDS Ref: EASY3-SFF-AU-TDS	<u> </u>	ion: 2.1		1/2		



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MAXIMUM Painters Overalls

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TECHNICAL DATASHEET **GUIDE #7 Guide Coat Aerosol** GUIDE/AL 450ml Aerosol MWPP/350 MAXIMUM Professional Lint-Free Solvent Wipes 100-pack MAXIMUM Tack Cloths TRAG/10 10-pack MAXIMUM Tack Cloths TRAG/50 50-pack MAXIMUM Premium Masks **RESPV** 1-pack **MAXIMUM Painters Overalls** COVER/M 1-pack **MAXIMUM Painters Overalls** COVER/L 1-pack **MAXIMUM Painters Overalls** COVER/XL 1-pack **MAXIMUM Painters Overalls** COVER/XXL 1-pack

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1-pack

COVER/XXXL