



PLAST-X #4F / #4C

Texture Coating

DESCRIPTION

- Easy to use and flexible
- Use to create original texturised finish on plastic components
- Can be topcoated in 15 minutes

TECHNICAL DATA



Substrates

- PLAST-X #3 and #3HB

APPLICATION GUIDE



Tools Required

- SYSTEM 20™ Degreaser
- MAXIMUM Abrasives



Substrate Preparation And Instructions For Use

U-POL PLAST-X 4 can be applied using the preparation procedure shown below:-
 Thoroughly clean and degrease surfaces with U-POL PLAST-X 1 aerosol plastic cleaner. Abrade primed surfaces wet with 600-800 or dry with 400-600 abrasive, re-clean, dry and degrease.



Mixing

Shake the aerosol can for at least 2 minutes before use.



Coats

For U-POL PLAST-X 4 FINE: apply 2 mist coats at a distance of approx.30cm.
 For U-POL PLAST-X 4 COARSE: apply 2 mist coats at a distance of approx.80cm.
 Allow 3 – 5 minutes between coats.

As a variety of textures can be achieved by varying distance and spraying speed we would advice spraying a test card before final application.



Flash-off / min @ 20°C

between coats 3 -5 mins



Drying Times

Dust free @ 20°C / min 10 - 15 mins



Over Painting

This product can be topcoated using the U-POL PLAST-X 5 colour range or any other suitable automotive topcoat.



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STORAGE & VOC INFORMATION



Shelf Life

2 years subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry well ventilated area and away from direct sunlight and frost. To clear the nozzle and maximise the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use. Should the nozzle become blocked, remove it from the can and soak it in gentle thinners.

Recommended Storage Temperature	5°C - 25°C
Recommended Application Temperature	20°C



VOC Information

The EU limit for this product (product category: IIB.e) in ready to use form is 840g/litre. The VOC content of this product in ready to use form is detailed in the table below.

Order Code	Format	Colour	VOC g/l
PLAS/4C	400ml Aerosol	Black Coarse	585
PLAS/4F	400ml Aerosol	Black Fine	635

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

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