

ISOPON / P.38[®]

MULTI-PURPOSE BODY REPAIR KIT

This **ISOPON P.38** Multi-Purpose Body Repair Kit contains everything you need to repair and prime minor dents and scratches in most types of metal bodywork. The pre-measured **P.38** Multi-Purpose Body Filler is simple to mix, dries quickly and sands smooth easily ready to prime. Just follow the simple instructions in this guide for a quick and easy repair.

How much will this repair?

The contents of this kit are sufficient to repair an area of approximately 550cm² when applied at a depth of 3.5mm.



Visit www.isopon.us.aus for a step-by-step video demo showing you how easy it is to achieve a perfect repair every time.

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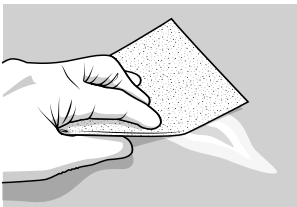
ISOPON[®]

MULTI-PURPOSE BODY REPAIR KIT

**STEP-BY-STEP
REPAIR GUIDE**

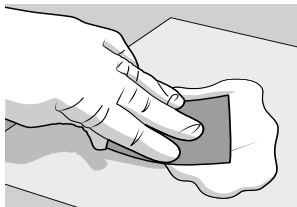
P.38[®]

STEP 1 - PREPARATION

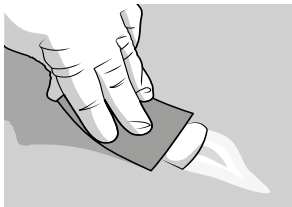


1. Wearing gloves provided, remove any paint from the damaged area and approximately 25mm around it with the coarse (80 grit) sandpaper and roughen the bare metal or surface.
2. Wipe away loose particles and remove any grease with a solvent wipe. The area should now be clean, dry and free from loose paint, rust, dirt and grease.

STEP 2 - MIXING AND APPLICATION



3. Cut open **P.38** filler sachet. Remove all **P.38** Multi-Purpose Body Filler from one sachet onto a mixing sheet and squeeze out hardener to length **A**.

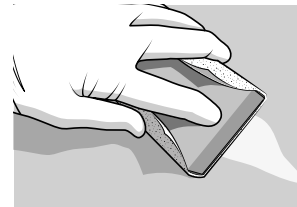


4. Using the applicator provided, mix the **P.38** filler and hardener together until you get a uniform colour. Thorough mixing is important to ensure best results. Apply to dent within 4 minutes of starting to mix.
5. Allow to dry for 20-30 minutes prior to sanding.

FOR SMALLER, SHALLOWER DENTS OR SCRATCHES, apply the filler in one layer so the final surface is slightly proud of the level required.

FOR DEEPER DENTS, apply the filler in 2 or more layers allowing each layer to harden before adding the next. The final layer should be slightly proud of the level required.

STEP 3 - SANDING



6. Using a sanding block with the medium (180 grit) sandpaper, carefully remove excess paste. Finish sanding with the fine (500 grit) sandpaper.
7. The final finish should be perfectly smooth and blend evenly with the surrounding area. Any small dents or depressions should be filled again with a small amount of paste and resanded.
8. When fully dry, clean area with wipe provided and use tack cloth to remove fine dust.

STEP 4 - PRIMING



9. Apply Multi-Purpose Primer spraying 25-30cm away from repair. Apply two even coats covering 50mm larger than repair (covering any bare metal) and allow to dry for 10 minutes between coats.

Your repair is now ready to finish with your chosen topcoat. Once your chosen topcoat is dry, use **ISOPON** Clearcoat for a beautiful protective finish.