

ISOPON
REPAIR

MULTI-PURPOSE BODY FILLER P.38®

ISOPON P.38 is a durable easy to use filler that's been specially formulated to repair minor dents and scratches in most types of metal bodywork. It's simple to mix, dries quickly and sands smooth easily ready to prime. Just follow the simple instructions in this guide for a quick and easy repair.

How much will this repair?

The content of a 250ml tin is sufficient to repair an area of approximately 560cm² at a depth of 3.5mm.

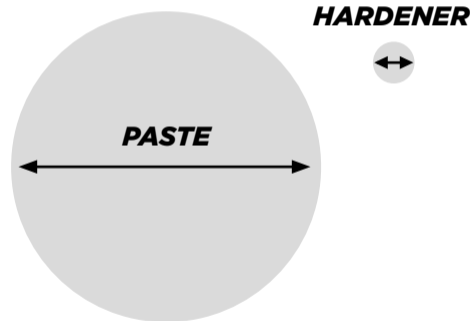
The content of a 600ml tin is sufficient to repair an area of approximately 1.3m² at a depth of 3.5mm.



Visit www.isopon.us.aus for a step-by-step video demo showing you how easy it is to achieve a perfect repair every time.

MIXING SIZE GUIDE

Use the outline shapes below to measure the ideal amount of paste and hardener for the best results.



TOP TIP: Only mix what you need, as you can always mix more later!

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**STEP-BY-STEP
REPAIR GUIDE**

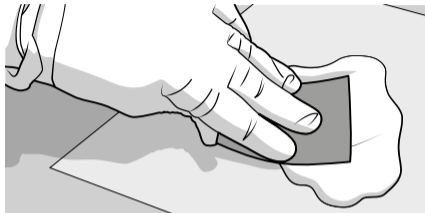
P.38®

STEP 1 - PREPARATION



1. Wearing protective gloves, remove any paint from the damaged area and approximately 25mm around it with coarse grit sandpaper roughen the bare metal or surface.
2. Wipe away loose particles and remove any grease. The area should now be clean, dry and free from loose paint, rust, grit and grease.

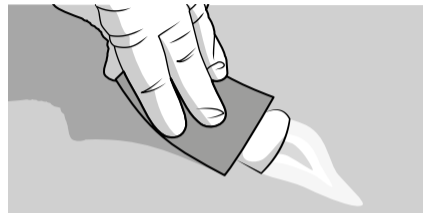
STEP 2 - MIXING



3. Measure out required amounts of hardener and paste. As a simple guide to the ratio you will need a 'golf ball' size of paste to a 'pea' size of hardener.*
4. Using the applicator, mix the paste and hardener together on a clean surface until you get a uniform colour. Thorough mixing is important to ensure best results.

*See mixing size guide on reverse.

STEP 3 - APPLICATION



5. Apply to prepared area using the applicator within 4 minutes of starting to mix.
6. Allow to dry for 20-30 minutes prior to sanding.

FOR SMALLER, SHALLOWER DENTS OR SCRATCHES, apply the filler in one layer so the final surface is slightly proud of the level required.

FOR DEEPER DENTS, apply the filler in 2 or more layers allowing each layer to harden before adding the next. The final layer should be slightly proud of the level required.

STEP 4 - SANDING



7. Using a file, electric drill (with sanding attachment) or sanding block with medium grit sandpaper, carefully remove excess filler.
8. For the final finish use a sanding block with very fine grade Wet and Dry paper and plenty of water.
9. The final finish should be perfectly smooth and blend evenly with the surrounding area. Any small dents or depressions should be filled again with a small amount of filler and resanded.

Your repair is now ready to prime with **ISOPON** Multi-Purpose primer.