

ISOPON
REPAIR

PLASTIC BUMPER FILLER

ISOPON Plastic Bumper Filler is a flexible easy to use filler that's been specially formulated to repair scratches and scuffs in most types of plastic. It's simple to mix, dries quickly and can be easily sanded and shaped to the exact bumper contour. Whether you're repairing damage from knocks or minor accidents, just follow the simple instructions in this guide for a quick and easy repair.

How much will this repair?

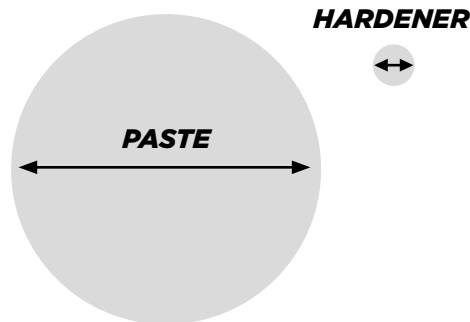
The content of this tin is sufficient to repair an area of approximately 560cm² at a depth of 3.5mm.



Visit www.isopon.us.aus for a step-by-step video demo showing you how easy it is to achieve a perfect repair every time.

MIXING SIZE GUIDE

Use the outline shapes below to measure the ideal amount of paste and hardener for the best results.



TOP TIP: Only mix what you need, as you can always mix more later!

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**STEP-BY-STEP
REPAIR GUIDE**

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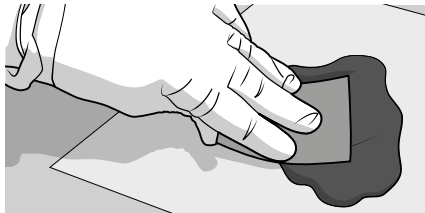
BKPF/250-AU

STEP 1 - PREPARATION



1. Wearing protective gloves, remove any paint from the damaged area and approximately 25mm around it with medium grit sandpaper roughen the surface.
2. Wipe away loose particles and remove any grease. The area should now be clean, dry and free from loose paint, rust, grit and grease.

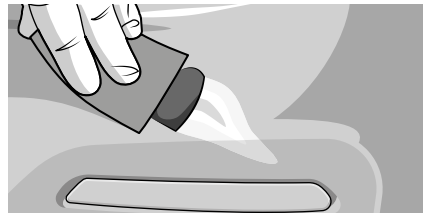
STEP 2 - MIXING



3. Measure out required amounts of hardener and paste. As a simple guide to the ratio you will need a 'golf ball' size of paste to a 'pea' size of hardener.*
4. Using the applicator, mix the paste and hardener together on a clean surface until you get a uniform colour. Thorough mixing is important to ensure best results.

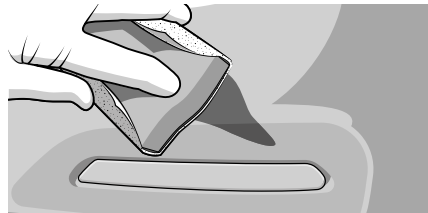
*See mixing size guide on reverse.

STEP 3 - APPLICATION



5. Apply to prepared area using the applicator within 4 minutes of starting to mix.
6. Allow to dry for 20-30 minutes prior to sanding.

STEP 4 - SANDING



7. Using a sanding block with medium grit sandpaper, carefully remove excess filler shaping repair to the contour of the bumper.
8. For the final finish use a sanding block with very fine grade Wet and Dry paper and plenty of water.
9. The final finish should be perfectly smooth and blend evenly with the surrounding area. Any small imperfections should be filled again with a small amount of filler and resanded.

Your repair is now ready to prime with **ISOPON Multi-Purpose primer.**