



DOLPHIN MEDIUM BODY FILLER - GREEN

DOLBF/MAU

Version: 2.1

Date of issue: 03/07/2018 Revision date: 22/03/2020 Supersedes: 07/01/2020



DRIVING SURFACE PERFECTION

TECHNICAL DATASHEET

A premium, technically advanced filler for medium to deep panel damage. Its smooth, creamy formulation has superior filling properties and gives an ultra-fine finish with effortless sanding. Ideal for medium and fine panel damage covering small to large area application.

- Ultra fine finish.
- Excellent adhesion.
- Superb filling and build quality.
- Easy to sand and shape.

Product	Order Code	Format	Shelf Life
DOLPHIN MEDIUM BODY FILLER - GREEN	DOLBF/MAU	3L Tin	5 years

APPLICATION INFORMATION



FOR PPE RECOMMENDATIONS REFER TO SDS

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use. This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information.



Surface Preparation



Substrate

Bare Steel
Aluminium
Galvanised
Original Paint
Fibreglass / GRP, SMC
Polyester Body Filler

Degreaser

SYSTEM 20 Solvent-Based Degreaser
SYSTEM 20 Solvent-Based Degreaser
SYSTEM 20 Solvent-Based Degreaser
SYSTEM 20 Solvent-Based Degreaser
SYSTEM 20 Water-Based Degreaser
SYSTEM 20 Solvent-Based Degreaser

Abrasion

P80
P180
P180
P180
P180
P80 - P180

For best results, good preparation is essential. Clean and degrease removing dirt, oil, grease and wax using cleaning solutions such as U-POL's SYSTEM 20 Degreasers. Abrade with grit paper as stated above for each respective substrate. Re-clean, dry and degrease the abraded substrate ready for application.

Application



Mixing ratio (BPO Hardener) 3%
Gel Time 7 – 8 minutes
Sandable after 20 minutes

10°C

3%
7 – 8 minutes
20 minutes

20°C

2%
5 – 6 minutes
15 – 20 minutes

30°C

1%
4 – 5 minutes
15 minutes

Maximum Fill Depth 3 - 5 mm
Infrared Bake 50 – 80 cm, 80 °C, 5 minutes

Follow mix ratio carefully. Do not under or over catalyse. Mix thoroughly on an Onion Board Mixing Palette. Apply with a pressing action to reduce air entrapment. Not recommended for applications below 5°C.

Sanding



Initial Sanding P80 - P120
Final Sanding P180 - P240

A U-POL Finishing Filler such as DOLPHIN GLAZE can be used to fill imperfections such as pin holes and scratches prior to painting. U-POL recommends using GUIDE #7 Guide Coat Aerosol during the sanding process to identify the high and low spots.

Over-Painting



Once sanded, this formulation can be overpainted with most water/solvent-based paint systems. U-POL recommends a SYSTEM 20 Primer to achieve the perfect surface for the colour of your choice.

TECHNICAL INFORMATION

Physical properties



Appearance Paste.
Colour Green
Density 0.84 (0.82 – 0.86) g/cm³

VOC Information



The VOC content of this product as received is 222 g/l. The VOC content of this product in ready to use form is 100 g/l.

Storage



Recommended storage temperature < 25 °C

Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Associated Products



Product	Order Code	Format
Onion Board Mixing Palette	ON/1	100-sheets
U-POL Applicator	APL/1	20-pack
U-POL Applicator	APL/3	3-pack
SYSTEM 20 Water-Based Degreaser	S2000/5	5L Canister
SYSTEM 20 Solvent-Based Fast Degreaser	S2001/5	5L Tin



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SYSTEM 20 Solvent-Based Slow Degreaser	S2002/1	1L Tin
SYSTEM 20 Solvent-Based Slow Degreaser	S2002/5	5L Tin
WIPE #6 Solvent-Based Degreaser Aerosol	WIPE/AL	450ml Aerosol
GUIDE #7 Guide Coat Aerosol	GUIDE/AL	450ml Aerosol
DOLPHIN Glaze	BAGDOL/1	880ml Bottle
MAXIMUM Professional Lint-Free Solvent Wipes	MWPP/350	100-pack
MAXIMUM Tack Cloths	TRAG/10	10-pack
MAXIMUM Tack Cloths	TRAG/50	50-pack
MAXIMUM Premium Masks	RESPV	1-pack
MAXIMUM Painters Overalls	COVER/M	1-pack
MAXIMUM Painters Overalls	COVER/L	1-pack
MAXIMUM Painters Overalls	COVER/XL	1-pack
MAXIMUM Painters Overalls	COVER/XXL	1-pack
MAXIMUM Painters Overalls	COVER/XXXL	1-pack

U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits. U-POL is not liable for mis-use or abuse of its products and no application warranty is expressed or implied.

U-POL Australia Pty Limited
 Unit A, 16 - 20 Cassola Place
 NSW 2750 Penrith - Australia
 T 02 4731 2655 - F 02 4731 2611
info@u-pol.co.au - www.u-pol.com

U-POL New Zealand Limited
 c/o Lindsay & Associates
 Unit H, 12 Amara Place, East Tamaki
 2013 Manukau City - New Zealand
 T + 612 4731 2655 - F + 612 4731 2611
info@u-pol.co.nz - www.u-pol.com